

# Installation Instructions

## Downflow Adaptor

### INTRODUCTION

The downflow adaptor kit is designed to support the indoor coil of our air handler in a downflow installation.

**NOTE:** This kit must be installed *before* the air handler is mounted in the downflow configuration.

These instructions are primarily intended to assist qualified individuals experienced in the proper installation of this appliance. Some local codes require licensed installation/service personnel for this type of equipment. Read all instructions carefully before starting the installation.

### INSTALLATION SEQUENCE

#### **WARNING:**

**To avoid risk of electrical shock, personal injury, or death, disconnect electrical power to the unit before performing any maintenance or service. The unit may have more than one electric power supply.**

**NOTE:** For A cabinet size air handlers in the downflow position, it is recommended that the filter rack be removed from the unit. Another filter rack should be fabricated in the return duct approximately 1 foot from the inlet of the air handler, and the filter installed in this location.

1. Remove top and bottom doors. Remove the coil by first removing the screw securing the tube close-off plate to the cabinet and then sliding the coil straight out of the unit. Reposition the air handler in the downflow position.
2. Unfold and install the adaptor kit, using the screws provided, as shown in **Figure 1**. Holes for mounting the downflow adaptor kit are provided in the air handler.
3. Replace the indoor coil assembly and secure the tube close-off plate to the cabinet. (**See Figure 1**)
4. Rotate the bottom door 180° from its original orientation.

The air handler is now ready to be installed. See the installation instructions included with the unit.

Part Number	Cabinet Size	Application
917342	A	Downflow Only
919321	B	Downflow Only
919322	C	Downflow Only
919323	C	Downflow Only for B Width Coil

Table 1. Application Matrix

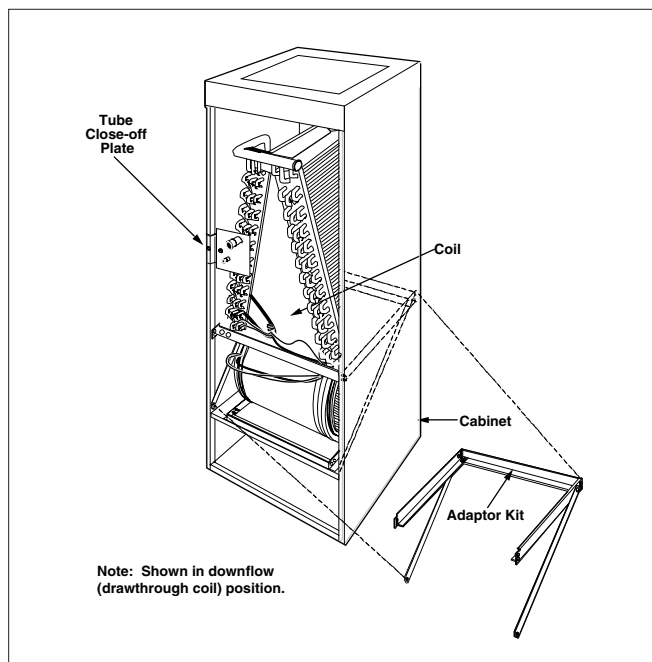


Figure 1. Location of Major Components

**INSTALLER:  
PLEASE LEAVE THESE  
INSTALLATION INSTRUCTIONS  
WITH THE HOMEOWNER.**



708530B

708530B (Replaces 708530A)

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